

DART AEROSPACE LTD

Description: Saddle Kit

Work Order:

18807

Part Number:

K10003

Qty:

4

Page 1 of 1

OLD 52216

Step	Location	Procedure	By	Date	Qty																																																																															
1	DC	Issue Traveller	KJ	03.02.07	4																																																																															
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 003 03.02.12 WK 714	KJ	03.02.11	4																																																																															
3	ST	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>24</td><td>D2570</td><td>Bushing</td><td>B110073</td></tr><tr><td>1</td><td>D2571</td><td>Saddle</td><td>B15883-B15880</td></tr><tr><td>1</td><td>D2572</td><td>Saddle</td><td>B17400-B16191</td></tr><tr><td>1</td><td>D2573</td><td>Saddle</td><td>B16199-B17410-B8333</td></tr><tr><td>1</td><td>D2574</td><td>Saddle</td><td>B17403-B8333-B16200</td></tr><tr><td>1</td><td>D2736-1</td><td>Bracket</td><td>B110015</td></tr><tr><td>1</td><td>D2736-3</td><td>Bracket</td><td>B181167</td></tr><tr><td>4</td><td>D2747</td><td>Socket Head Set Screw</td><td>B81133</td></tr><tr><td>2</td><td>D2876</td><td>Spacer</td><td>B15451</td></tr><tr><td>2</td><td>D2877</td><td>Spacer</td><td>B15452</td></tr><tr><td>1</td><td>D2968-041</td><td>Tow Ring</td><td>B178105</td></tr><tr><td>16</td><td>AN4-6A</td><td>Bolt m10768-m5413</td><td>m9231</td></tr><tr><td>4</td><td>AN4-46A</td><td>Bolt</td><td>m10383</td></tr><tr><td>8</td><td>AN4-51A</td><td>Bolt - m12231</td><td>m9765</td></tr><tr><td>8</td><td>AN6-12A</td><td>Bolt - m11931</td><td>m4751</td></tr><tr><td>32</td><td>AN960JD416</td><td>Washer</td><td>m12620</td></tr><tr><td>8</td><td>AN960JD616</td><td>Washer m12195</td><td>m3154</td></tr><tr><td>1</td><td>AN970-4</td><td>Washer</td><td>m12655</td></tr><tr><td>29</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td>m11151</td></tr></tbody></table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B110073	1	D2571	Saddle	B15883-B15880	1	D2572	Saddle	B17400-B16191	1	D2573	Saddle	B16199-B17410-B8333	1	D2574	Saddle	B17403-B8333-B16200	1	D2736-1	Bracket	B110015	1	D2736-3	Bracket	B181167	4	D2747	Socket Head Set Screw	B81133	2	D2876	Spacer	B15451	2	D2877	Spacer	B15452	1	D2968-041	Tow Ring	B178105	16	AN4-6A	Bolt m10768-m5413	m9231	4	AN4-46A	Bolt	m10383	8	AN4-51A	Bolt - m12231	m9765	8	AN6-12A	Bolt - m11931	m4751	32	AN960JD416	Washer	m12620	8	AN960JD616	Washer m12195	m3154	1	AN970-4	Washer	m12655	29	MS21042L4	Nut (or MS21042-4)	m11151	④ 03-03-04 ④ 03-02-28 ④	4
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Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED
03.01.16

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#:_____ Fault Category:_____ DQA:_____ Date:_____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed:_____ Date:_____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 07, 2003
08:02 am

Work Order No	: 0018807	Department Code:	
Project Name	: *K10003	Burden Flags	: NNNNNNNN
Project For	: WK308	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *K10003	Invoice Number	:
Description	: D205-634-011 Saddle Kit	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 4	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 02-07-03		
Est Finish Date	: 02-20-03	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Testing Hours	: 0.00	0.00	0.00		
Testing Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
SubContract Hours	: 0.00	0.00	0.00		
SubContract	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
Burden	: 0.00	0.00	0.00		
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00